



## AC15 Variable Speed Drive

IP20 Compact Drive for Motor Control in  
General Purpose Applications 0.37 - 30 kW



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# Variable Speed Drive - AC15 Series

## Overview

### Description

The AC15 Compact Drive is a simple to use, reliable and economical solution for every-day motor control applications that require speed or torque control in the power range of 0.37 kW to 30 kW. With compact dimensions and features normally only associated with higher specification drives, including Safe Torque Off, Ethernet communications, sensorless vector mode for control of both Permanent Magnet (PMA) and AC induction motors and a full 150 % overload for 1 minute, AC15 provides an optimized solution for OEM machine builders looking for a compact, cost-effective drive without compromising on performance.

### Simplicity

AC15 is designed to reduce the time and effort required to install, setup and commission through it's easy to use integrated keypad and application macros, or the powerful DSE Lite tool and rich function block set. Minimal wiring requirements and easily accessed terminals make AC15 quick and easy to install. Auto-tuning sensorless vector mode takes AC15 beyond simple V/Hz control allowing users requiring greater dynamic speed or torque control for their application to benefit from the drive's enhanced speed and torque accuracy.

### Reliability

Proven technology and manufacturing techniques ensure AC15 has been engineered and built to deliver consistently outstanding levels of performance day in, day out, ensuring maximum uptime and productivity. Thanks to its conformally coated PCBs, AC15 is capable of withstanding class C3 environments, allowing you to operate AC15 with the utmost confidence in more applications.



## Technical Characteristics - Overview

<b>Power Supply</b>	220 ... 240 VAC $\pm 10\%$ Single Phase 220 ... 240 VAC $\pm 10\%$ Three Phase 380 ... 480 VAC $\pm 10\%$ Three Phase
<b>Input Frequency</b>	50/60 Hz $\pm 10\%$
<b>Power Range</b>	0.37...30 kW Heavy Duty (HD)
<b>Overload</b>	150% for 60 sec.
<b>Output Frequency</b>	0.5 - 590 Hz
<b>Safe Torque Off (STO)</b>	SIL2, PLd
<b>Operating Temperature</b>	0...40 °C (derate up to max 45°C)*
<b>Altitude</b>	0-1000m (derate up to 2000m)

\* Temperature derate not available on 0.37kW 230V version

**µSD Card Slot**

For application cloning and firmware updates in the field

**Built-in Display Keypad**

Operate the drive and see real time diagnostic feedback through the backlit built-in display

**Built-in Ethernet Comms**

Modbus TCP/IP as standard. Access the drive webpage or program the drive through the popular and intuitive DSElite configuration tool

**6901 Keypad Support:**

Connect an optional remote 6901 keypad to the RJ11 port.

**Built-in Motor Thermistor Input**

PTC Motor Thermistor feedback connection as standard

**Built-in Safe Torque Off**

Independently certified STO to SIL2, PLd as standard. Complies to:  
- EN ISO13849-1:2015  
- EN 61800-5-2:2017  
- EN 61508

**User I/O**

Exceptional quantity of configurable analogue and digital I/O for maximum application flexibility



**Standards & Compliance**

The product is certified to the latest international standards:

Europe:

- Low Voltage Directive: 2014/35/EU
- EMC Directive: 2014/30/EU
- Machinery Directive: 2006/42/EC
- EN61800-5-1:2017+A11:2021
- EN61800-3:2018
- IE 2 Compliant

North America & Canada:

- UL61800-5-1
- CSA22.2#274-17

## Applications

AC15 provides a no-fuss approach to general purpose industrial motor control applications across a wide range of industries, giving users the benefits of the inherent energy-saving properties of using a variable speed drive, as well as the improved reliability and extended service life benefits associated with smoother starting and stopping of regularly cycling loads.

### Typical applications for AC15 include...

- **Conveyor**
- **Centrifuge**
- **Fans**
- **Mixers**
- **Packaging Machines**
- **Textile Machines**
- **Strapping Machines**
- **Labelling Machines**
- **Industrial Washing Machines**
- **Machine Tool Spindles**
- **Roller Doors**



**Conveyors**



**Centrifuges**



**Fans**



**Mixers**



**Packaging Machines**



**Textile Machines**



## Technical Characteristics

### Power Ratings

220-240 VAC, Single Phase Supply Voltage				
Order Code	Input Current [A]	Output Current [A]	HD Power Rating [kW]	Frame Size
15G-11-0025-BF	5.8	2.5	0.37	1
15G-11-0045-BF	10	4.5	0.75	
15G-11-0070-BF	14	7	1.5	
15G-12-0100-BF	20	10	2.2	2

220-240 VAC, Three Phase Supply Voltage				
Order Code	Input Current [A]	Output Current [A]	HD Power Rating [kW]	Frame Size
15G-31-0025-BF	3.5	2.5	0.37	1
15G-31-0045-BF	5.4	4.5	0.75	
15G-31-0070-BF	7.8	7	1.5	
15G-32-0100-BF	11	10	2.2	2
15G-33-0170-BF	18.5	17	4	3
15G-34-0210-BF	22	21	5.5	4
15G-35-0300-BF	31	30	7.5	5
15G-35-0400-BF	41	40	11	

380-480 VAC, Three Phase Supply Voltage				
Order Code	Input Current [A]	Output Current [A]	HD Power Rating [kW]	Frame Size
15G-41-0012-BF	1.5	1.2	0.37	1
15G-41-0020-BF	3	2	0.75	
15G-41-0040-BF	5	4	1.5	
15G-42-0065-BF	7.5	6.5	2.2	2
15G-42-0090-BF	11	9	4	
15G-43-0120-BF	14	12	5.5	3
15G-43-0170-BF	18.5	17	7.5	
15G-44-0230-BF	24	23	11	4
15G-44-0320-BF	36.5	32	15	
15G-45-0380-BF	44	38	18.5	5
15G-45-0440-BF	51	44	22	
15G-45-0600-BF	70	60	30	

## Electrical Characteristics

<b>Power Supply</b>	220 ... 240 VAC ±10 % Single Phase 220 ... 240 VAC ±10 % Three Phase 380 ... 480 VAC ±10 % Three Phase
<b>Input Frequency</b>	50/60 Hz ±10 %
<b>Power Range</b>	0.37...30 kW Heavy Duty (HD)
<b>Overload</b>	150% for 60 sec.
<b>Output Frequency</b>	0.5...590 Hz
<b>Max. Switching Frequency</b>	10 kHz
<b>Control Modes</b>	Volts/Hertz or Sensorless Vector (SLV) modes
<b>Supported Motors</b>	Induction & PMAC

## Environmental Characteristics

<b>Temperature range</b>	0-40 °C (derate up to max. 45 °C)*
<b>Humidity</b>	Up to 90 % Relative Humidity, non-condensing
<b>Vibration</b>	< 0.5 g
<b>Altitude</b>	0-1000 m (derate 1% per 100m up to max. 2000m)
<b>Protection Degree</b>	IP20
<b>Pollution Degree</b>	Category 2
<b>Chemically Active Substances</b>	Compliance with EN60271-3-3: C3

\* Temperature derate not available on 0.37kW 230V version

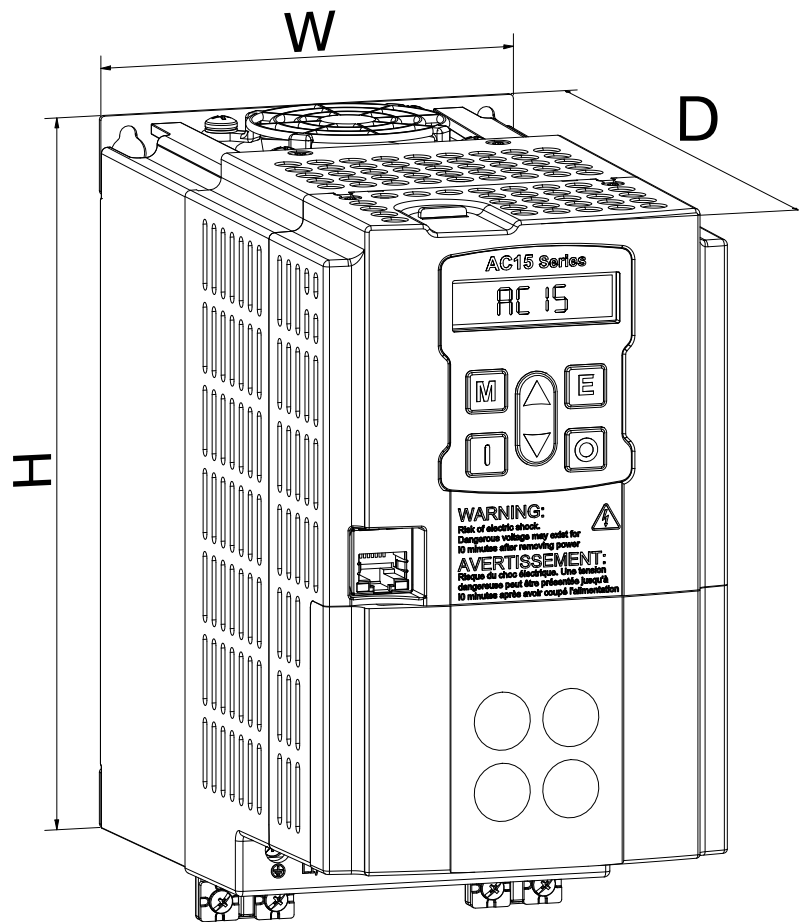
## Standards and Compliance

<b>Europe</b>	This product conforms with: - Low Voltage Directive 2014/30/EU - Electro-Magnetic Compatability Directive 2006/42/EC - EN61800-5-1:2007+A11:2021 - EN61800-3:2018
<b>North America / Canada</b>	Complies with the requirements of: - UL61800-5-1 - CSA22.2#274-17 as an open-type drive
<b>STO</b>	Independently certified to: - EN ISO13849-1:2015 - EN 61800-5-2:2017 - EN 61508
<b>RoHS</b>	This product complies with the RoHS substance restrictions in accordance with EC Directive 2011/65/EU
<b>REACH</b>	This product complies with the REACH regulations EC1907/2006



Dimensions [mm]

AC15 Series				
Frame	Height (H)	Width (W)	Depth (D)	Weight [kg]
1	138.0	81.5	144.3	1.1
2	180.0	108.4	185.0	2.0
3	237.5	141.6	184.0	3.3
4	265.0	161.0	196.0	4.4
5	340.0	210.0	220.2	8.0



## Power Connections

### Frame 1

Terminal	Description
L3 / PE	Supply Input phase L3 / Earth
L2 / N	Supply Input phase L2 / Neutral
L1 / L	Supply Input phase L1 / Live
DC+	Dynamic Brake Resistor connection (+)
DBR	Dynamic Brake Resistor connection (-)
U	Motor Output phase U
V	Motor Output phase V
W	Motor Output phase W

### Frame 2-4

Terminal	Description
PE	Earth
L1 / L	Supply Input phase L1 / Live
L2 / N	Supply Input phase L2 / Neutral
L3	Supply Input phase L3
DC+	Dynamic Brake Resistor connection (+)
DBR	Dynamic Brake Resistor connection (-)
U	Motor Output phase U
V	Motor Output phase V
W	Motor Output phase W

### Frame 5

Terminal	Description
PE	Earth
L1	Supply Input phase L1
L2	Supply Input phase L2
L3	Supply Input phase L3
DC+	DC+ / Dynamic Brake Resistor connection (+)
DC-	DC-
DBR	Dynamic Brake Resistor connection (-)
U	Motor Output phase U
V	Motor Output phase V
W	Motor Output phase W



## Control Connections

Label	Description
RLY1A	RelayOutput 1 (Contact A)
RLY1B	RelayOutput 1 (Contact B)
TH1	Motor Thermistor Input
TH2	Motor Thermistor Input
AIN1	Analogue Input 1 ( $\pm 10V^*$ , 0-10V, 0-20mA, 4-20mA)
AIN2	Analogue Input 2 ( $\pm 10V^*$ , 0-10V, 0-20mA, 4-20mA)
AOUT1	Analogue Output 1 (0-10V, 0-20mA)
AOUT2	Analogue Output 2 (0-10V, 0-20mA)
AOUT3*	Analogue Output 3 ( $\pm 10V$ , 0-10V)
0V	0V reference for analogue & digital I/O
0V	0V reference for analogue & digital I/O
24V	24V user supply
DIO1	Digital Input / Output 1 (24V configurable)
DIO2	Digital Input / Output 2 (24V configurable)
DIN3	Digital Input 3
DIN4	Digital Input 4 (High speed capable)
DIN5	Digital Input 5 (High speed capable)
DIN6	Digital Input 6
DIN7*	Digital Input 7
DIN8*	Digital Input 8
STO1	STO input channel A
STO0V	STO 0V reference
STO2	STO input channel B

\* = Frames 2-5 only



## Software

### Parker Drive System Explorer (DSE Lite)

Parker drive configuration software Drive System Explorer (DSE) Lite is an easy to use drive configuration software package, designed to make programming your application as simple as possible without compromising on functionality.

DSE Lite is based around straightforward block programming and an intuitive user interface which supports user-defined configurations and offers real-time monitoring and charting. DSE Lite allows the user to create, parameterize and configure user defined applications as well as parameterize and connect fixed Motor Control blocks with up to 100 'links'

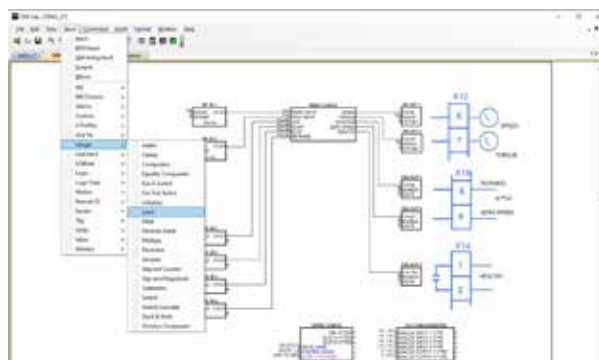
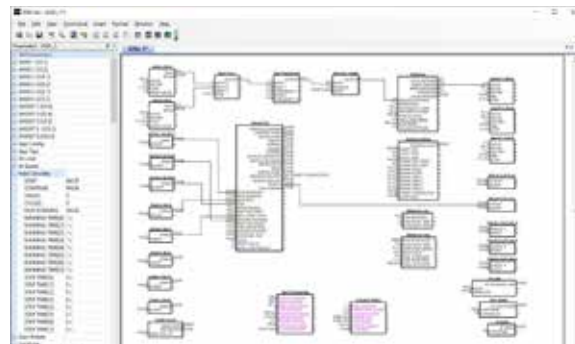
Thanks to the on-line help and pre-configured macro templates, users can achieve the optimum drive configuration without the need to navigate through complicated parameter menus.

DSE Lite for AC15 uses a standard Ethernet connection between PC and inverter, so no special lead is required.

Enhanced features of the AC15 include:

- High speed Ethernet connectivity
- Network scan feature
- Drive network identification
- Firmware installs over Ethernet
- Save a project to on-board Flash memory
- Compatibility with the AC30 Series PDD scope feature.

It is available free of charge to download from [www.parker.com](http://www.parker.com).



## Accessories and Options

### 6901 Remote Mounting Keypad

The popular 6901 remote mounting keypad can be mounted away from the drive, such as on the door of an electrical enclosure. This interface allows users to configure, operate and monitor the drive without having to access the drive directly.

The remote keypad provides an alternative to the drive mounted keypad, offering a clear English language display and greater functionality. The remote mounting kit provides mounting bezel and a 1.5 m cable that is plugged into the RJ11 port on the drive.



Order Code	Description
6901-00-G	6901 DisplayKeypad
6052-00-G	6901 remote mounting kit

### Cable Screening Bracket

Cable Screening Brackets are available for the AC15. These brackets offer a means of grounding the power cable screen connections, as well as supporting the power cables when connected to the drive.

Order Code	Description
ASP-0039-01	AC15 Bracket Kit - Frame 1
ASP-0039-02	AC15/20 Bracket Kit - Frame 2
ASP-0039-03	AC15/20 Bracket Kit - Frame 3, 400V
ASP-0039-04	AC15/20 Bracket Kit - Frame 4, 400V
ASP-0039-05	AC15/20 Bracket Kit - Frame 5, 400V
ASP-0039-06	AC15/20 Bracket Kit - Frame 3, 230V
ASP-0039-07	AC15/20 Bracket Kit - Frame 4, 230V
ASP-0039-08	AC15/20 Bracket Kit - Frame 5, 230V



ASP-0039-01



ASP-0039-02



ASP-0039-03



ASP-0039-04



ASP-0039-05



ASP-0039-06



ASP-0039-07



ASP-0039-08

## Braking Resistor

During deceleration, or with an over-hauling load, the motor acts as a generator. Energy flows back from the motor into the DC link capacitors within the drive, causing their voltage to rise. If this voltage exceeds a maximum value, the drive will trip to protect the capacitors and internal power devices. The amount of energy that can be absorbed by the capacitors can vary between different applications causing the drive to trip on overvolts. To utilize the drive's onboard dynamic braking capability, high power resistor(s), connected across the DC link, allow the dissipation of this excess energy for fast stops or load braking.



### Brake resistor selection

Brake resistor assemblies must be rated to absorb both peak braking power during deceleration and the average power over the complete cycle.

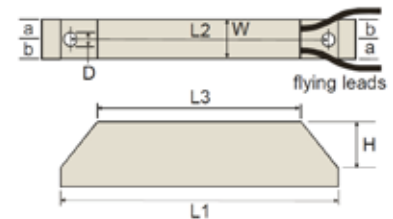
$$\text{Peak braking power} = \frac{0.0055J \times (n_1^2 - n_2^2) \text{ (W)}}{t_b}$$

$$\text{Average braking power } P_{av} = \frac{P_{pk} \times t_b}{t_c}$$

J: total inertia [kgm<sup>2</sup>]  
n<sub>1</sub>: initial speed [min<sup>-1</sup>]  
n<sub>2</sub>: final speed [min<sup>-1</sup>]  
t<sub>b</sub>: braking time [s]  
t<sub>c</sub>: cycle time [s]

Model	Impedance [Ω]	Nom. Power [W]	Dimensions [mm]							
			L1	L2	L3	W	H	D	a	b
<b>CZ467715</b>	500	60	100	87	60	22	41	4.3	10	12
<b>CZ467714</b>	200	100	165	152	125	22	41	4.3	10	12
<b>CZ389853</b>	100	100	165	152	125	22	41	4.3	10	12
<b>CZ467717</b>	100	200	165	146	125	30	60	4.3	13	17
<b>CZ463068</b>	56	200	165	146	125	30	60	4.3	13	17
<b>CZ388396</b>	36	500	335	316	295	30	60	4.3	13	17
<b>CZ467716</b>	56	500	335	316	295	30	60	4.3	13	17

Overload 5 s: 500 %  
Overload 3 s: 833 %  
Overload 1 s: 2500 %



## EMC Filter

AC15 are supplied as standard with an EMC filter fitted that meets the requirements of a class C3 environment. For class C2 or C1 environments, an additional external filter may be required. An internal wire link may be easily removed to disconnect the Y capacitors for those installations where earth currents are undesirable.

## Order Code

### AC15

	1		2	3		4		5	6
Order example	<b>15G</b>	-	<b>1</b>	<b>1</b>	-	<b>0025</b>	-	<b>B</b>	<b>F</b>

<b>1</b>	<b>Device Family</b>	
	<b>15G</b>	AC15 Series, General Purpose AC Drive
<b>2</b>	<b>Voltage</b>	
	<b>1</b>	230 V Single Phase
	<b>3</b>	230 V Three Phase
	<b>4</b>	400 V Three Phase
<b>3&amp;4</b>	<b>Frame Size &amp; Current Rating (Heavy Duty)</b>	
	<b>230Vac, Single Phase Supply Voltage</b>	
	<b>1-0025</b>	Frame 1 - 2.5A (0.37kW)
	<b>1-0045</b>	Frame 1 - 4.5A (0.75kW)
	<b>1-0070</b>	Frame 1 - 7A (1.5kW)
	<b>2-0100</b>	Frame 2 - 10A (2.2kW)
	<b>230Vac, Three Phase Supply Voltage</b>	
	<b>1-0025</b>	Frame 1 - 2.5A (0.37kW)
	<b>1-0045</b>	Frame 1 - 4.5A (0.75kW)
	<b>1-0070</b>	Frame 1 - 7A (1.5kW)
	<b>2-0100</b>	Frame 2 - 10A (2.2kW)
	<b>3-0170</b>	Frame 3 - 17A (4.0kW)
	<b>4-0210</b>	Frame 4 - 21A (5.5kW)
	<b>5-0300</b>	Frame 5 - 30A (7.5kW)
	<b>5-0400</b>	Frame 5 - 40A (11kW)
	<b>400Vac, Three Phase Supply Voltage</b>	
	<b>1-0012</b>	Frame 1 - 1.2A (0.37kW)
	<b>1-0020</b>	Frame 1 - 2A (0.75kW)
	<b>1-0040</b>	Frame 1 - 4A (1.5kW)
	<b>2-0065</b>	Frame 2 - 6.5A (2.2kW)
	<b>2-0090</b>	Frame 2 - 9A (4.0kW)
	<b>3-0120</b>	Frame 3 - 12A (5.5kW)
	<b>3-0170</b>	Frame 3 - 17A (7.5kW)
	<b>4-0230</b>	Frame 4 - 23A (11kW)
	<b>4-0320</b>	Frame 4 - 32A (15kW)
	<b>5-0380</b>	Frame 5 - 38A (18.5kW)
	<b>5-0440</b>	Frame 5 - 44A (22kW)
	<b>5-0600</b>	Frame 5 - 60A (30kW)
<b>5</b>	<b>Brake Switch</b>	
	<b>B</b>	Brake Switch Fitted
<b>6</b>	<b>EMC Filter</b>	
	<b>F</b>	Category C3 Filtered



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